
A CASE STUDY ON CONDENSER WATER SUPPLY TEMPERATURE OPTIMIZATION WITH A DISTRICT COOLING PLANT

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ABSTRACT

District cooling (DC) continues to proliferate due to increasing global cooling demands and economies of scale benefits; however, most district-scale modeling has focused on heating, and to the best of our knowledge, researchers have yet to model cooling plants featuring waterside economizers in DC settings. With the Modelica Buildings library expanding its capabilities to district scale, this study is one of the first to demonstrate how the open-source models can be used for detailed energy and control analysis of a DC plant. For a real-world case study, we developed and calibrated high-fidelity models for a DC system central plant at a college campus in Colorado, USA, and we optimized the condenser water supply temperature (CWST) setpoint for a DC plant across multiple time horizons using the Optimization library in Dymola. Results indicate that annual CWST optimization saves 4.7% annual plant energy, with less than 1% of additional energy savings gained through daily optimization. This confirms previous studies' findings that high frequency CWST optimizations are not necessary for the studied system.

Keywords District Cooling · Optimization · Chiller Plant · Waterside Economizer · Modelica Buildings Library

1 Introduction

District cooling (DC) systems typically provide cooling services to buildings from central plants and are increasing in demand. In the United States for example, DC serves 174 million square meters of floor space, delivering 15 GW of chilled water annually [1]. This is currently more than any other country, but global installations are growing rapidly, particularly in the Middle East [2]. With buildings consuming 36% of global energy [3] and space cooling growing faster than any other end use [4], many are looking to DC for its energy efficiency and economic benefits [5, 6, 7]. Rather than individual buildings producing their cooling needs with individual air conditioning equipment, centralized plants produce chilled water (CHW) that can be distributed to multiple buildings connected to the district. This aggregation of cooling equipment to a district scale enables the centralized maintenance, the use of more efficient chillers, and the integration of renewable energy resources at the district scale.

Current modeling and simulation work tends to focus on district heating (DH) with limited focus on DC. A simple Scopus search involving the keywords “model” and either “district heating” or “district cooling” produces 20,109 and 1,230 results, respectively. While some DH research can be applied to DC—as suggested in some DH case studies [8, 9, 10]—there are also important differences that make DC modeling unique, such as the heightened sensitivity of cooling generation efficiency to even small changes in CHW temperature (e.g., $0.1K$) [6], and “low delta-T syndrome” [11], a common energy efficiency problem among DC systems and chiller plants.

Several groups have made valuable contributions to DC modeling literature. High-fidelity and reduced-order modeling techniques have been adapted to reduce plant energy consumption [12], peak loads [13], and implement model predictive control [7, 14], to name a few. While a variety of chiller types have been studied—including compressor, absorption, turbo, and double-effect varieties—to the authors’ best knowledge, none of the previous literature modeled chiller plants with waterside economizers (WSEs) in DC applications. Further, we only found one study that used Modelica for DC plant modeling [7], yet Modelica is a promising platform for these applications due to its acausal modeling scheme, multitude of variable time-step numerical solvers, and rich open-source libraries with high re-usability potential. This work demonstrates how the open-source Modelica Buildings library can be applied for detailed modeling of chiller plants with WSE for DC applications.

The university wants to identify energy efficiency improvements with little to no financial investments in equipment upgrade. Thus, condenser water supply temperature (CWST) optimization was selected for its past successes in reducing chiller plant energy consumption [15]. The condenser water supply is the water entering the condenser of the chillers, and its temperature setpoint affects the chillers’ operating efficiency, the economizing heat exchanger’s effectiveness, and the required cooling tower fan power. Several past works with chiller plant modeling and simulation include CWST optimization [16, 17], and several optimization time horizons from hourly to monthly have been studied [18].

In this work, we modeled the DC plant for an existing college campus featuring six connected buildings in Colorado, United States (ASHRAE Climate Zone 5B). The objectives of this case study are to (1) demonstrate the application of Modelica and the Buildings library for detailed energy analysis of a DC plant with a WSE, and (2) identify the optimal CWST setpoint by evaluating several optimization time horizons. While we selected CWST optimization for this case study, it is important to note that the model can be used for other analyses as well, such as replacing the chillers or adding thermal storage. In Section 2, we present the mechanical and control systems for the case study DC plant. This is followed by the Modelica implementation in Section 3, and the verification and validation of equipment and system models in Section 4. Presentation of the optimization methodology and the optimization results are in Sections 5 and 6. Section 7 concludes the paper with future work.

2 System Description

The case study site is a college campus in Colorado’s Denver Metropolitan area with a central plant providing chilled water for space and process cooling to six buildings. This section presents the mechanical and control systems for the DC plant.

2.1 Mechanical System

As depicted in Figure 1, the cooling plant is a primary-only chilled water system with parallel connections between a WSE and two chillers on both the plant side (the condenser water (CW) piping) and the load side (the CHW piping). Following standard nomenclature, the condenser water supply (CWS) is the plant-side water being supplied to the chillers, and the return (CWR) is returning to the cooling towers. Similarly, the chilled water supply (CHWS) is being supplied to the district, while the return (CHWR) is returning to the plant. Both the CW and CHW loops contain bypass loops. The CW bypass valve is a two-position directional valve to switch between cooling tower and bypass modes,

while the CHW bypass valve modulates to maintain the minimum CHW flow rate through the evaporator of the chillers. Although both the CW and CHW pumps are equipped with variable frequency drive (VFD) motor controllers, the CW pumps modulate their speed to maintain a constant flow rate setpoint, while the primary-only CHW pumps operate at variable speeds to maintain a differential pressure setpoint at a distant building. Further details regarding the nominal equipment information can be found in the Appendix.

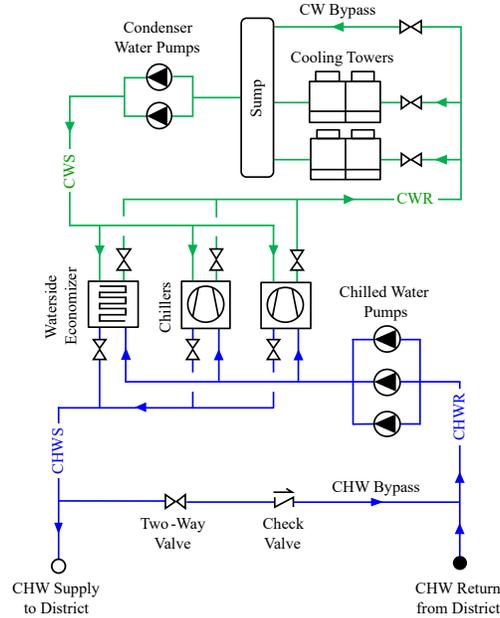


Figure 1: Schematic diagram for the central plant.

2.2 Control System

The control system includes four levels (Figure 2): a top-level Master Control, Systems Control, Units, and Devices. First, the *Master Control* determines the operating state of the entire plant and sequences the various "systems". Second, the *Systems Control* represents the collection of similar "units" physically connected in the process loop. This control level determines correct number of units that should be running to meet the demand (e.g., staging of various equipment). Third, *Units* represent the collection of devices that combine to perform a specific task. The Units Control level prescribes the setpoint for equipment operation. Lastly, the *Devices* layer contains single-input single-output (SISO) systems, providing the fundamental building blocks of the control. These are local control setpoints predominantly met by proportional integral (PI) controllers.

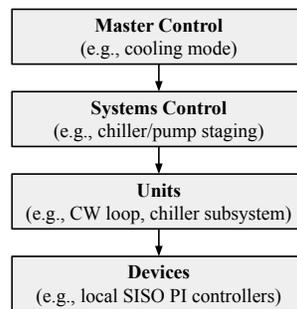


Figure 2: Four control levels of the central plant.

At the top Master Control level, the cooling plant can operate in three active cooling modes in addition to the *Off* mode: (1) *Free Cooling* (FC) mode, (2) *Mechanical Cooling* (MC) mode, and (3) *Pre-Mechanical Cooling* (Pre-MC) mode. The state graph in Figure 3 depicts the switching conditions to move between each of these states. Switching

conditions include the total cooling load \dot{Q}_C (calculated from temperature and mass flow sensors at the plant), the wetbulb temperature WBT and its switching setpoint WBT_{Set} , the chilled water mass flow rate \dot{m}_{CHW} , the maximum allowable chilled water mass flow rate for the WSE $\dot{m}_{Wse,CHW,Max}$, the chilled water supply temperature $CHWST$ and its setpoint $CHWST_{Set}$, the condenser water supply temperature $CWST$, and the minimum condenser water supply temperature allowed by the chiller $CWST_{Chi,Min}$. The offset and dead band temperature of the control signals as well as the waiting time are adjustable. For this plant, the maximum WSE chilled water mass flow rate is 120.5 kg/s. The wetbulb temperature transition setpoint, the chilled water supply temperature setpoint, and minimum chiller condenser water supply temperature are $6.7^\circ C$, $6.1^\circ C$, and $10.0^\circ C$, respectively.

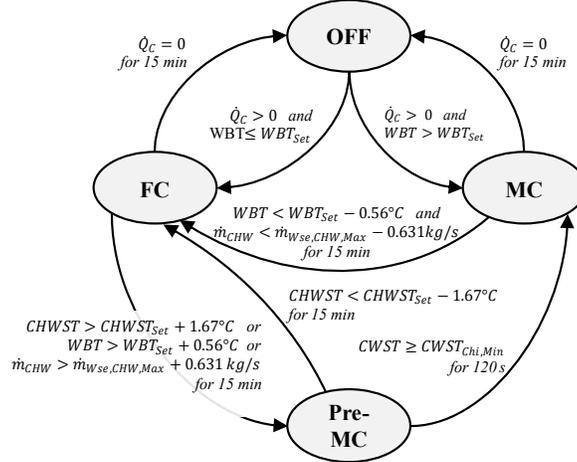


Figure 3: Master control logic for selecting plant cooling mode.

3 Modelica Implementation

The DC plant is implemented in Modelica using components from the Modelica Buildings library (Version 7.0.0) [19] and Modelica Standard Library (Version 3.2.3). New system and equipment-level models were developed as part of this study, which will be open-source released in the Modelica Buildings library. The system models are presented in a top-down approach in the following sections.

3.1 Mechanical System

Shown in Figure 4, the central cooling plant model contains several control blocks on the left with the condenser water (green lines) and chilled water (blue lines) loops on the right. The system’s design schematic (Figure 1) and Modelica diagram contain one-to-one modeling relationships, allowing users to clearly interpret the configuration. We connected the inlet and outlet ports of the plant to a district model that reflected the tabulated heat flow rate (broken down by mass flow rate and change in CHW temperature) of the real district from 2018 measured data.

For this case study, the cooling plant features two chillers with a WSE connected in parallel on both the chilled water and condenser water sides. We instantiated the *Buildings.Applications.DataCenters.ChillerCooled.Equipment.Nonintegrated* model with the optional CHW supply temperature control on the WSE disabled, which implements the *ElectricEIR* chiller model, based on the DOE-2 electric chiller [20].

New subsystem models for the cooling tower with CW bypass and a parallel cooling tower model were developed based on the Modelica Buildings and Modelica Standard libraries. For the cooling tower model, we instantiated the Merkel cooling tower model from the Modelica Building’s library, based on the variable speed Merkel model in EnergyPlus (Version 8.9.0) [21].

The chilled water pump subsystem was modeled as a single ideal mass flow control pump meeting the total flow rate needs of the district. When appropriate, this simplification has the benefit of reducing the number of equations present in the model, which in turn reduces the simulation run time. However, to note, modelers should use caution when evaluating the energy consumption of ideal pumps that enforce the flow rate regardless of head, because if the pump works against a closed valve, then unrealistic electric power spikes can occur because the power is proportional to the product of the enforced mass flow rate times the pump head, which can be arbitrarily high for this idealized model. For the constant speed condenser water pumps, the subsystem included a vectorized mass flow-controlled pump model (2 pumps) with the staging and speed determined by their respective control blocks.

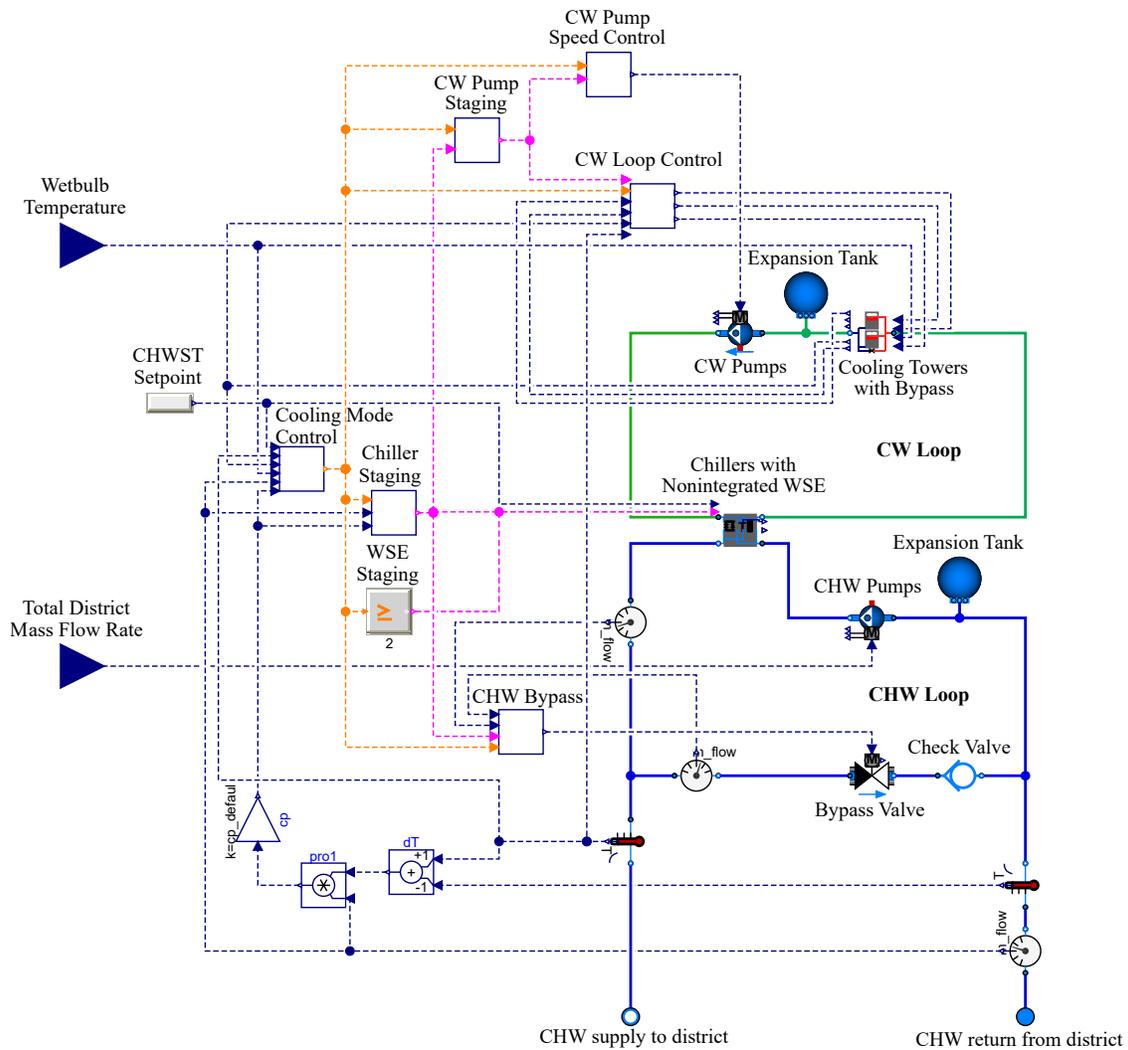


Figure 4: Diagram of Modelica model for the district cooling plant.

3.2 Control System

The four control layers are implemented in Modelica. The Master Control (Figure 5) mirrors the schematic state diagram shown previously in Figure 3. Six real inputs decide the state of the Master Control mode: Off, FC, MC, or Pre-MC. An integer output ranging from 0 to 3 corresponds to the cooling mode status. This control is packaged as one block and instantiated in the top-level system model for the central plant. All Systems Control blocks follow a similar implementation.

Figure 6 exemplifies the CW loop control implementation. This includes determining the operating state through the CW control mode staging (layer 2), specifying the temperature setpoint in the CW loop subsystem (layer 3), and implementing the local PI controllers for the cooling tower fan and bypass valves (layer 4). Depending on the cooling mode (FC, MC, Pre-MC), either the chilled water or condenser water supply temperature will be controlled. Further, the condenser water supply temperature setpoint changes between MC and Pre-MC modes. In FC mode, the chilled water supply temperature is controlled. If the measured temperature reading is greater than the setpoint plus the dead band, then the cooling tower fan PI controller is engaged to maintain the setpoint and the CW bypass valve is closed. If the measured temperature reading is less than the setpoint minus the dead band, then the cooling tower fans are off, the CW bypass valve opens, and the cooling tower isolation valves are controlled with the PI controller to maintain the setpoint. This control model is also instantiated on the top system model of the central plant.

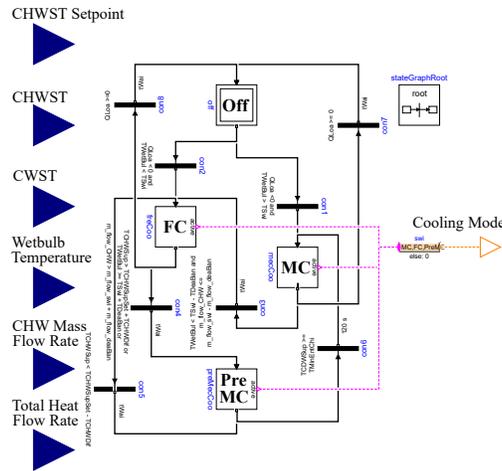


Figure 5: Diagram of the Modelica model for the Master Control.

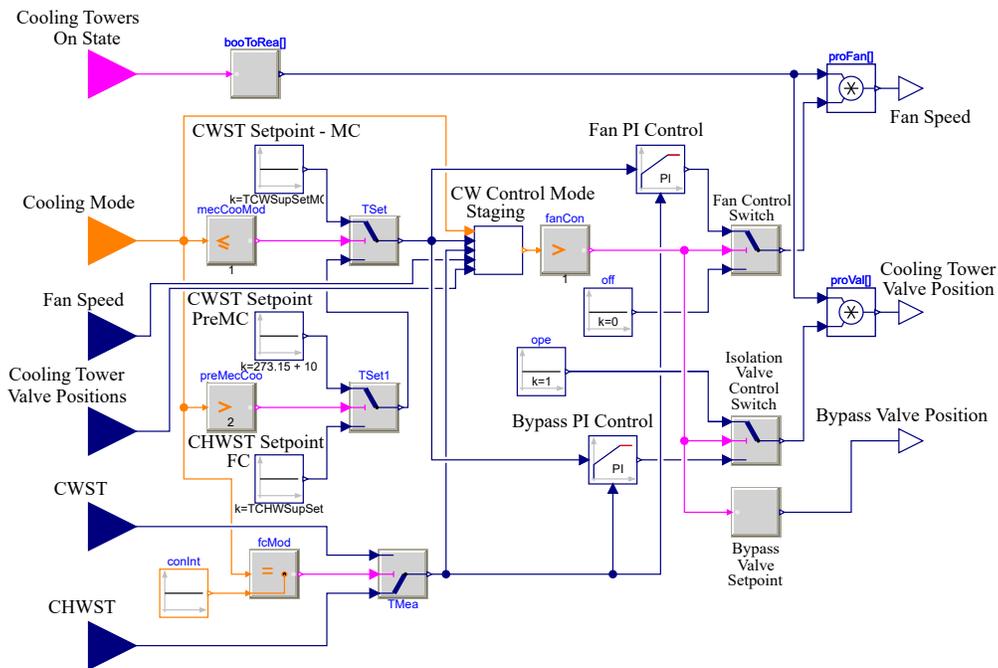


Figure 6: Diagram of the condenser water loop control.

While most local control was implemented with SISO PI controllers, some control actions were assumed to be ideal when the simplifications would not significantly impact system energy performance. For example, the chilled water pump control was idealized to directly read the mass flow setpoint from tabulated mass flow rate data rather than staging and modulating the pumps' variable frequency drives to maintain the pressure drop setpoint at distant buildings. Conversely, the chilled water bypass valve control implemented PI controllers like the condenser water bypass and cooling tower fan speed shown in Figure 6.

3.3 Simulation Settings

All simulations ran in Dymola 2021 on Linux. While there are many suitable numerical solvers in Dymola for this type of application, CVODE [22] was selected for its suitability for solving stiff numerical problems (e.g., the system of differential algebraic equations contain both fast and slow dynamics, which make the selection of a variable time step

size difficult for the solver), and in our experience, it typically simulates thermo-fluid systems quickly and robustly. All simulations ran using a tolerance of $1e-6$. The computer contained 32 GB of RAM and a 3.60GHz CPU.

4 Verification and Validation

To establish an accurate baseline model, we validated major cooling equipment and system-level operation with respect to the measured data. We evaluated the Coefficient of Variation of the Root Mean Square Error (CVRMSE) using hourly time steps as follows:

$$CVRMSE = \frac{\sqrt{\frac{\sum (y_i - \hat{y}_i)^2}{N-1}}}{\bar{y}} \quad (1)$$

where y_i is the individual measured data, \hat{y}_i is the corresponding simulation-predicted data, \bar{y} is the mean of the measured dataset, and N is the total number of datapoints.

Due to uncertainties and gaps in measured data, validation of the entire DC plant for one year of measured data was not possible. This is consistent with many past DC and chiller plant modeling endeavors [6, 23]. Thus, two time periods representing typical summer and winter conditions were selected to validate the model, encompassing both full and part load conditions. With hourly data, the CVRMSE needs to be within 30% for the model to be considered validated [24].

Chilled water heat flow, mass flow, supply temperature, and return temperature were used to validate the model based on the limited availability of historical measurements. Ideally, the pump, chiller, and fan power would be used to validate the model; however, these electrical data points were not available. Thus, we verified equipment and system-level performance with design documents and by consulting plant operators, and historical data was used to the full extent possible to validate the model.

The results are summarized in Table 1. The simulations fell within 12% CVRMSE for all locations, well within the acceptable ranges of modeling uncertainty. During the summer period, the plant operated in mechanical cooling mode with the chiller meeting the cooling demand. While the plant operated in free cooling mode with the WSE meeting the entire cooling demand during the winter period.

Table 1: Validation results targeting CVRMSE less than 30%.

Equipment/ System	CVRMSE (%)			
	\dot{Q}_{CHW}	\dot{m}_{CHW}	T_{CHWS}	T_{CHWR}
<i>Summer Period (August 1-3, 2018)</i>				
Plant	6.2	7.5	6.7	8.9
Chiller	6.5	7.5	8.9	6.7
<i>Winter Period (January 28-30, 2018)</i>				
Plant	12.0	2.8	8.5	11.8
WSE	12.0	2.8	8.5	11.8

Figure 7 visualizes the primary chiller’s validation results. Upon inspection, the simulated CHW mass flow rate and supply and return temperatures match the measured data well. However during the nighttime, the measured CHW outlet temperature drifts below the minimum allowable value per the control specifications. Contrarily, the CHW outlet temperature is well controlled at the desired setpoint in the simulation. It is unknown why the real system does not maintain the CHW outlet temperature, and this is undesirable from a control standpoint. Based on these validation results, the accuracy of the DC plant model is within acceptable limits of the real system’s measured data and expected performance.

5 Optimization Problem

We formulated a sequence of single objective optimization problems that, collectively, minimize the plant’s annual energy consumption. The sequence of problems were formulated as follows. Let $\tau = 1$ year and $M \in \mathcal{N}$ be the number

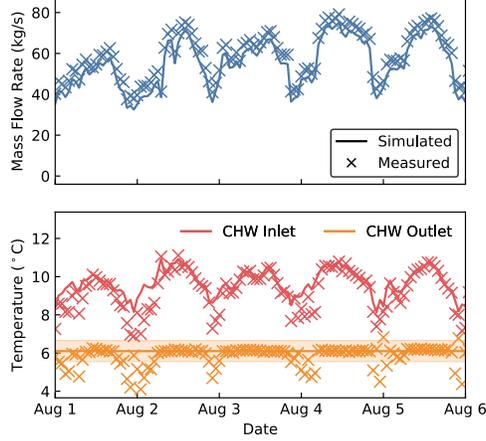


Figure 7: Primary chiller validation results in early August with the highlighted region indicating the control limits for the CHW outlet temperature.

of intervals over which the optimization problem was solved. Then, we solved the set of problems \mathbf{P}_i , with

$$\mathbf{P}_i = \min_{x \in [\underline{T}_{CWS}, \overline{T}_{CWS}]} E_{Pla,i}(x), \quad (2)$$

$$E_{Pla,i}(x) = \int_{t_i}^{t_{i+1}} (P_{CH}(x, s) + P_{CWP}(x, s) + P_{CHWP}(x, s) + P_{CT}(x, s)) ds$$

with $t_i \in \{t_i \in \mathcal{R} \mid t_i = i\tau/M, i \in \{0, \dots, M-1\}\}$, where the independent variable x is condenser water supply temperature, $E_{Pla,i}$ is the total plant energy during the optimization period $t \in [t_i, t_{i+1})$, P_{CH} is the power of the chillers, P_{CWP} is the power of the condenser water pumps, P_{CHWP} is the power of the chilled water pumps, P_{CT} is the power of the cooling towers, \underline{T}_{CWS} is the condenser water supply temperature low limit, and \overline{T}_{CWS} is the condenser water supply temperature high limit.

Based on the chiller's specification documents, the condenser water supply temperature low and high limits are 10.0°C and 29.4°C , respectively. These are used through the optimization process.

Optimization problems with time horizons of one day, week, month, and year are solved using the Optimization library Version 2.2.4 [25]. Released alongside Dymola 2021, this library allows multi-objective optimization of complex systems within Dymola's modeling and simulation environment. The user interface allows for quick formulation of optimization problems, while the model's state values can be reinitialized for consecutive optimization runs without needing to rerun the entire optimization. For numerical optimization algorithms, we employed the Simplex Method due to its quicker computational speed as a local method and suitability for handling functions that are not smooth. Optimization and simulation tolerances of $1e-5$ and $1e-6$ respectively are used for all cases.

6 Results

For all optimization cases, the optimized condenser water supply temperature and energy savings followed similar trends (Figure 8). Due to the limited number of MC hours in winter and fall seasons, the optimized CWST setpoint often stayed at the current setpoint during these times. The optimized CWST setpoint during MC mode was generally above the current setpoint for all cases.

The condenser water supply temperature optimization reduced the plant's annual energy consumption under all time horizon cases (Table 2), while maintaining the same mass flow rates and temperature changes (and thus, the same heat transfer rates) at all building energy transfer stations. Annual energy savings were achieved from 4.7% (annual optimization) to 5.4% (daily optimization). Because the CWST is controlled in MC mode while the CHWST is controlled in FC mode, the energy savings from CWST optimization occurred during MC mode only. During mechanical cooling, the annual energy savings ranged from 7.4% with annual optimization to 8.6% with daily optimization.

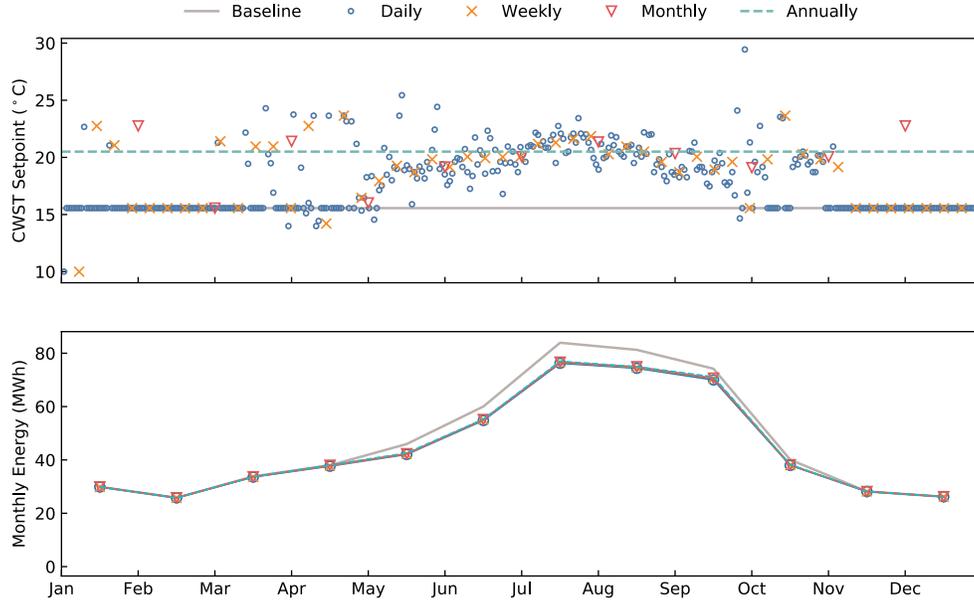


Figure 8: Condenser water supply temperature optimization results across multiple time horizons.

Table 2: Condenser water supply temperature optimization results across multiple time horizons. Plant site energy and savings are relative to the performance of the plant’s current implementation and on an annual basis.

<i>Optimization Time Horizon</i>	<i>CWST (°C)</i>		<i>Site Energy (MWh)</i>	<i>Savings (%)</i>
	<i>Mean</i>	<i>SD</i>		
Daily	17.9	2.7	536.8	5.4
Weekly	18.6	2.9	538.9	5.0
Monthly	19.5	2.6	539.6	4.9
Annually	20.5	N/A	541.0	4.7

7 Conclusion

Modeling and simulation of DC systems present ample opportunities for energy-efficient cooling systems at district scales. While Modelica is promising for this application, research in this area is still generally lacking, particularly for central plants featuring free cooling from WSEs. This work aimed to fill this gap by demonstrating how the new models contributed to the open-source Modelica Buildings library can be used for detailed energy analysis and optimization of a DC plant with a WSE connected in parallel with the chillers.

Through CWST optimization cases, around 5% plant energy was saved with minimal improvements achieved by decreasing the optimization time horizon. This indicates that the seasonal variation on daily through monthly scales does not greatly affect the optimization results, reconfirming the results achieved in previous studies [18]. We recommend that the plant implement the annual CWST optimization because it is a robust and simple control retrofit.

The CWST optimizations exemplify retrofit strategies that are possible with the detailed Modelica models, but are by no means comprehensive. In the future, we plan to pursue additional retrofit strategies with higher energy saving potentials, including integrating the WSE with the chillers, adding thermal storage, and integrating the high-fidelity plant model with a complete district model to evaluate co-operational strategies across buildings and the plant.

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(IBPSA). Project 1 will develop and demonstrate a BIM/GIS and Modelica Framework for building and community energy system design and operation. The authors would also like to thank the campus facilities team for their assistance with data collection, expert advice, and overall support of this project.

8 Appendix

See Table 3 for the plant’s nominal information.

Table 3: Nominal information for the central cooling plant equipment.

<i>Equipment</i>	<i>Qty.</i>	<i>Nominal Equipment Information</i>		<i>Unit</i>	<i>Value</i>
Chiller	2	Nominal Capacity		kW	2450
		Design Efficiency (@ $T_{CWS} = 23^{\circ}C$)	COP	–	6.80
			kW/ton	kW/ton	0.517
		Evaporator	Flow Rate	m^3/s	0.0878
			Pressure Loss	kPa	29.0
		Condenser	Flow Rate	m^3/s	0.133
			Pressure Loss	kPa	64.6
		Compressor	Number	–	1
			Speed Type	–	Variable
	Power	kW	366		
WSE	1	Nominal Capacity		kW	2820
		Design Approach Temperature		$^{\circ}C$	1.7
		Chilled Water Side	Flow Rate	m^3/s	0.121
			Pressure Loss	kPa	48.4
		Condenser Water Side	Flow Rate	m^3/s	0.151
Pressure Loss	kPa		83.1		
Chilled Water Pump	3	Head	kPa	252	
		Power	kW	29.8	
		Flow Rate	m^3/s	0.0883	
		Speed Type	–	Variable	
Condenser Water Pump	2	Head	kPa	338	
		Power	kW	55.9	
		Flow Rate	m^3/s	0.126	
		Speed Type	–	Constant	
Cooling Tower	2	Nominal Capacity		kW	2813
		Nominal Flow Rate		m^3/s	0.133
		Design Temperature	Hot Water		28.2
			Cold Water	$^{\circ}C$	22.6
			Wetbulb		17.8
		Number of Cells	–	2	
		Nominal Fan Power	kW	22.4	
Fan Speed Type	–	Variable			

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