

1 **Optimized design of a stable, long term and robust attached growth**
2 **mainstream partial nitrification system**

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14 **Abstract**

15 A sustainable and cost-effective control system to achieve stable mainstream partial nitrification (PN) is
16 essential to transition the anammox process for mainstream municipal wastewater treatment. This study
17 identifies the optimal distinct elevated surface area loading rates (SALR), hydraulic retention times (HRTs),
18 and airflow rates that achieve stable PN performance (i.e., optimum total ammonia nitrogen (TAN) removal
19 kinetics and percent NO_x as nitrite) in a mainstream elevated loaded PN MBBR system. The study shows
20 that TAN SALR, HRT, and airflow rate significantly affect TAN surface area removal rates (SARR) and
21 percent NO_x as nitrite and, as such, identifies the optimal design parameters (TAN SALR, HRT and airflow
22 rate) of a mainstream elevated loaded PN MBBR system. A TAN SALR of 5 g TAN/m²-d, HRT of 2h and
23 airflow rate of 1.5 L/min are identified to provide stable PN performance with a TAN SARR of 2.30 ±
24 0.34 g TAN/m²-d and a percent of NO_x as nitrite of 84.8 ± 1.2%.

25
26 **Keywords** Anammox. Moving bed biofilm reactor. Nitrite activity suppression. Cost-effective

34 **Introduction**

35 Conventional nitrification and denitrification systems are well-established and widely implemented for
36 biological nitrogen removal in many water resource recovery facilities (WRRFs) [1]. The process of
37 nitrification includes the oxidation of ammonia to nitrite by ammonia-oxidizing bacteria (AOB) and the
38 subsequent conversion of nitrite to nitrate by nitrite-oxidizing bacteria (NOB). In the biologically mediated
39 denitrification process, nitrate is reduced to nitrogen gas by heterotrophic denitrifiers using an organic
40 carbon source [2]. The organic carbon is often externally sourced and supplied to wastewater treatment
41 trains in treatment trains with stringent effluent ammonia discharge regulations. Although conventional
42 nitrification and denitrification processes are widely employed in treatment facilities for nitrogen removal,
43 they are subject to significant drawbacks such as; intensive aeration demands, organic carbon requirements
44 and increased sludge cell yields when compared to other cost-effective alternative nitrogen removal
45 pathways [3–5]. In addition, both processes are associated with N₂O emission, a lethal greenhouse gas
46 contributing to ozone depletion [3, 6, 7]. These practical limitations have created a need to shift towards
47 less energy-intensive, sustainable, and cost-effective technologies to advance and upgrade WRRFs.

48 Partial nitrification (PN) and anaerobic ammonia oxidation (anammox), collectively referred to as
49 PN/A, is an energy-efficient and sustainable alternative to conventional nitrification and denitrification
50 processes [8]. The PN/A process enables nitrogen removal to be achieved with 60% less aeration, no
51 carbon source addition, and with sludge production reduced by 80% compared to combined nitrification
52 and denitrification processes [9–11]. PN/A is a two-step process in which the PN processes results in
53 approximately half of the influent ammonia being oxidized to nitrite by AOB and, subsequently, the
54 anammox process via anaerobic ammonia-oxidizing bacteria (AnAOB) oxidize the remaining ammonia
55 to nitrogen gas in the presence of nitrite as an electron acceptor [12]. To date, the PN/A process have
56 been successfully employed to treat elevated ammonia concentrations originating from industrial
57 wastewaters and anaerobic digesters in sidestream municipal wastewater treatment systems [13–15].
58 The number of installations of PN/A industrial wastewater systems are greater than 50 facilities and the

59 sidestream treatment systems in Europe, Asia and North America currently exceeds 200 full-scale
60 facilities [4, 16, 17].

61 The direct implementation of the PN/A process to mainstream municipal wastewater treatment is
62 of great interest to further progress efforts of WRRFs to achieve net zero energy or positive energy
63 production within wastewater facilities [18]. To date, studies have established the possibility of
64 mainstream PN/A process through experimental evidence [18–22]. However, it remains difficult to
65 accumulate nitrite and maintain the ideal $\text{NH}_4^+:\text{NO}_2^-$ metabolic ratio in mainstream wastewaters due to
66 the challenge of sustaining the suppression of NOB populations or their activity [17, 23]. NOB are
67 detrimental to the PN/A process, as NOB activity readily oxidizes nitrite and hence prevents the
68 AnAOB from performing the subsequent anammox process; thus stymying the entire PN/A process [23–
69 26]. In regards to achieving effective NOB population or activity suppression, the moving bed biofilm
70 reactor (MBBR), a biofilm-based technology, has been studied to achieve stable PN for subsequent
71 anammox operations across a range of operational control strategies [27–30]. MBBR systems have been
72 considered advantageous for PN as the biofilm housing structure of the system may enable the AOB
73 biomass to be preferentially retained within the system biofilms due to the availability of both ammonia
74 and dissolved oxygen (DO) in the bulk liquid phase. While outcompeting the NOB population for the
75 shared substrate of DO within the biofilm structure. Hence, the NOB population is susceptible within
76 PN MBBR systems to DO-limiting conditions that can suppress their population size or activity [25].

77 Several studies on mainstream PN MBBR systems rely on employing various operational control
78 strategies to establish oxygen-limiting conditions to selectively inhibit NOB populations or NOB activity
79 to achieve stable PN [31]. Kowalski et al. [30] demonstrated the potential for a stable PN process with
80 NOB activity suppression using a combination of DO/total ammonia nitrogen (TAN) ratio control and
81 NOB inhibition using free ammonia (FA). Other studies have explored intermittent system aeration
82 under low DO concentration and continuous system aeration conditions under low DO setpoints between
83 0.15-0.22 mg O_2/L to selectively inhibit NOB populations or activity [18, 32]. In contrast, rather than

84 maintaining low DO concentrations in the bulk solution, NOB suppression has also been reported at
85 high DO concentrations greater than 4 mg O₂/L within systems that exhibit thin biofilms and alter the
86 feed stream between mainstream wastewaters at 15°C and synthetic reject water at 30°C. The synthetic
87 reject waters elevated FA concentrations caused the inhibition of NOB activity in these systems [29].
88 In addition, a recent study has employed ammonia-based aeration control to selectively suppress NOB
89 populations or activity [33]. Thus, it is evident that various operational control strategies in an MBBR
90 system can be used to achieve PN. However, these control strategies and are operationally intensive and
91 do not demonstrate long-term significant NOB population and/or activity suppression, which has directly
92 limited the application of mainstream PN/A MBBR systems [24, 27].

93 Recently, Schopf et al. [34] have demonstrated the feasibility of using a passive and low operational
94 intensity design strategy to achieve stable, long term and robust PN in an MBBR system. In particular,
95 Schopf et al. [34] employed elevated TAN loading rates as a design strategy to achieve PN in an MBBR
96 system fed with TAN concentrations of 125 mg TAN/L which are higher than traditional mainstream
97 municipal concentrations. This design strategy (elevated TAN loading rate) has the potential to provide
98 the necessary design for a high-rate, small footprint, and low operational intensity system for stable,
99 long term and robust mainstream PN. However, no studies in the current literature have evaluated the
100 potential of elevated TAN loading rate as a PN design and control strategy under mainstream conditions.
101 Therefore, this study aims to optimize the design of the elevated loading rate PN MBBR system to remove
102 TAN from mainstream municipal wastewater. In particular, the study determines the effects of distinct TAN
103 surface area loading rates (SALR), hydraulic retention times (HRTs), and airflow rates on TAN removal
104 kinetics and nitrite accumulation as percent NO_x and isolates the optimal design of a mainstream elevated
105 loaded PN MBBR system.

106

107

108 **Materials and methods**

109 **Experimental setup**

110 Three parallel 2L MBBR reactors, PN₁, PN₂ and PN₃, with identical dimensions, volumes, and fill fractions
111 of 9.5% were operated in this study (Fig. S1). The reactors were filled with high-density polyethylene
112 AnoxKTM5 carriers (AnoxKaldnes, Lund, Sweden) with a protected biofilm surface area of 800 m²/m³.
113 Synthetic wastewater was fed to the reactors with a peristaltic pump, and the reactors were continuously
114 aerated from the base using an air pump. The air was dispersed by an air diffuser stone connected to a
115 regulator to allow adequate control and provide continuous uniform mixing and DO to the reactors. All
116 reactors were operated at ambient temperature, and no external pH or temperature control was applied.

117 **Reactor inoculation and start-up**

118 The AnoxKTM5 carriers were seeded carriers harvested from a single bench scale PN MBBR system
119 operated at elevated TAN loading rates. Before this study, carriers were seeded from a biological oxygen
120 demand (BOD) removal municipal integrated film-activated sludge (IFAS) wastewater treatment system
121 located in Hawkesbury, Ontario, Canada [34]. Prior to the optimization of the PN MBBR system and
122 isolation of optimal design parameters (TAN SALR, HRT, and airflow rate) in this study, the harvested
123 carriers were distributed into three identical reactors, PN₁, PN₂ and PN₃, all designed to run in parallel under
124 the same operational conditions: Influent TAN of 41.1 ± 1.2 mg TAN/L, TAN SALR of 7 g TAN/m²·d,
125 HRT of 2h, DO concentration of 6.5 ± 0.2 mg O₂/L, pH of 7.5 ± 0.1, temperature of 19.8 ± 0.2°C. The
126 initial phase of the study was performed until each of the reactors, PN₁, PN₂, and PN₃ demonstrated TAN
127 surface area removal rates (SARR) of greater than 2.93 g TAN/m²·d and percent of total oxidized TAN as
128 nitrite (NO_x as nitrite) of greater than 80%, which indicated stable PN was achieved. These conditions in
129 the initial phase were maintained for a minimum of six weeks, during which time the three reactors were
130 tested to validate steady-state operation, with steady-state operation defined as ± 10% fluctuation in TAN
131 removal rate and percent NO_x as nitrite.

132 **Reactor operation**

133 To identify the loading conditions that achieve optimal TAN removal kinetics and percent NO_x as nitrite
 134 of the mainstream elevated loaded PN MBBR system, TAN SALR values were applied to reactor PN₁
 135 at values of 4, 5, 6, and 7 g TAN/m²·d. The corresponding applied target influent TAN concentrations
 136 to reactor PN₁ were 25, 30, 40, and 45 mg TAN/L, which are within the conventional limits of
 137 mainstream municipal TAN concentrations. Preliminary experiments were operated over a period of
 138 four months, with each condition being run for two weeks at a time to provide the necessary HRT and
 139 airflow rate ranges across distinct TAN SALR of 4, 5, 6, 6.5 and 7 g TAN/m²·d to begin the study (Fig.
 140 S2, S3).

141 The preliminary findings informed the use of an HRT of 2h and an airflow rate of 1.5 L/min for
 142 the initial SALR optimization experiments (Table 1). At each investigated distinct TAN SALR, the PN₁
 143 reactor was operated for a minimum period of seven weeks. Once steady-state was established, a
 144 minimum of three triplicated data points were obtained to quantify the kinetics at each of the applied
 145 TAN SALRs of 4, 5, 6, and 7 g TAN/m²·d. The optimal design SALR established in this phase was used
 146 to revalidate and isolate other critical design parameters of HRT and airflow rate in this study.

147 **Table 1** Operational TAN SALR, HRT, and airflow rate conditions, average ± 95% confidence interval

Reactor	Distinct effect	Influent TAN concentration (mg TAN/L)	SALR (g TAN/m ² ·d)	HRT (h)	Airflow rate (L/min)	DO (mg O ₂ /L)	Temperature °C	pH
PN ₁	TAN SALR	24.7 ± 1.7	3.9 ± 0.1	2.0 ± 0.3	1.5 ± 0.1	6.9 ± 0.1	20.2 ± 0.2	7.7 ± 0.2
		32.8 ± 2.3	4.8 ± 0.2					
		40.3 ± 1.8	6.3 ± 0.1					
		44.6 ± 1.2	7.0 ± 0.2					
PN ₂	HRT	25.4 ± 0.1	5.2 ± 0.4	1.5 ± 0.3	1.5 ± 0.1	7.0 ± 0.1	19.5 ± 0.2	7.8 ± 0.3
		30.6 ± 0.3	5.0 ± 0.2	2.0 ± 0.3				
		35.8 ± 0.5	5.2 ± 0.3	2.2 ± 0.2				
		40.9 ± 0.2	5.1 ± 0.4	2.5 ± 1.2				
PN ₃	Airflow rate	31.5 ± 0.2	5.2 ± 1.2	2.0 ± 0.2	1.0 ± 0.2	6.7 ± 0.1	19.8 ± 0.1	7.8 ± 0.2
		-			1.5 ± 1.2	6.8 ± 0.3		
		-			2.0 ± 0.2	6.8 ± 0.2		
		-			4.0 ± 0.6	6.9 ± 0.3		

148

149 To verify the optimal HRT that results in optimum performance of the mainstream elevated
150 loaded PN MBBR system based on identified optimal TAN elevated SALR, reactor PN₂ was operated
151 at varying distinct HRTs of 1.6, 2, 2.2, and 2.5h. The applied target influent TAN concentrations to
152 reactor PN₂ were 25, 30, 35, and 40 mg TAN/L, corresponding to identified optimal TAN SALR of 5 g
153 TAN/m²-d. To isolate the optimal HRT, each distinct HRT was applied to the reactor at a given time
154 (Table 1). Each HRT investigated was maintained for a minimum of seven weeks to validate steady-
155 state performance; once steady state is achieved, triplicate samples were collected across three days and
156 three data points. The identified optimal design HRT and TAN SALR in this phase were used to validate
157 the optimum airflow rate.

158 To confirm the optimal airflow rate that demonstrates optimum PN performance,
159 reactor PN₃ was operated at varying distinct airflow rates of 1, 1.5, 2 and 4 L/min. The reactor was
160 operated at a constant TAN SALR and HRT (Table 1). At each studied airflow rate, PN₃ was operated
161 for a minimum of seven weeks. Once steady-state was reached, three triplicated data points across three
162 days were obtained.

163 Each design (combination of TAN SALR, HRT, and airflow rate) for a total of twenty-two
164 weeks at each condition was repeated a minimum of three times to enable the study to progress through
165 all the various conditions and verify the repeatability of the generated results. The optimal design of
166 TAN SALR of 5 g TAN/m²-d, HRT of 2h, and an airflow rate of 1.5 L/min were further operated for an
167 additional 60 days until steady-state was reached, and samples were collected in triplicate and analyzed.

168 **Wastewater feed**

169 The synthetic wastewater was prepared based on the recipe by Delatolla et al. [35]. Synthetic wastewater
170 simulating post-carbon removal municipal wastewater treatment was used in this study. The specific
171 composition of synthetic wastewater at a TAN SALR of 4 g TAN/m²-d is as follows (per L of synthetic
172 wastewater): 0.12 g (NH₄⁺)₂SO₄ (corresponding in a concentration of approximately 25 mg NH₄⁺-N/L),

173 0.325 g NaHCO₃, 0.05 g MgSO₄ · 7H₂O, 0.02 g CaCl₂ · 2H₂O, 0.05 g KH₂PO₄, and 0.003 g FeSO₄ · 7H₂O.
174 Trace nutrients (per L of synthetic wastewater): MnCl₂ · 4H₂O: 0.10 mg, Na₂MoO₄ · 2H₂O: 0.03 mg,
175 CuSO₄ · 5H₂O: 0.10 mg, CoCl₂ · 6H₂O: 0.001 mg, ZnSO₄ · 7H₂O: 0.03 mg. The carbon source
176 composition (per L of synthetic wastewater): glucose 4.86 mg, sodium acetate 2.59 mg and peptone
177 4.86 mg resulting in a sCOD concentration of 25 mg sCOD/L mimicking post-carbon effluent [34]. At
178 TAN SALRs of 5, 6 and 7 g TAN/m²·d, the wastewater composition for all ingredients was adjusted and
179 augmented proportionally.

180 **Analytical methods**

181 Wastewater influent and effluent samples of each reactor were collected at a minimum of three times per
182 week. Standard methods were used to quantify TAN (Nessler-4500C-NH₃), nitrite (4500B- NO₂⁻) and
183 nitrate (4500A- NO₃⁻), using a DR 5000 spectrophotometer (HACH, Loveland, CO, USA). The sCOD, total
184 suspended solids (TSS), and volatile suspended solids (VSS) were measured using standards methods [36];
185 HACH 8000, 2540 D-TSS, and 2540 E-VSS, respectively. The DO and temperature were measured using
186 a HACH Flexi HQ30d DO probe meter (HACH, Loveland, CO, USA), and airflow rate was controlled and
187 measured using a Dwyer VFA -24 Visi-Float acrylic airflow meter (DWYER, Michigan City, IN, USA).
188 The pH was measured using a SympHony VWR pH probe (VWR, Canada, Ontario).

189 **Statistical analysis**

190 The student *t*-test was used to validate statistical significance, with a *p*-value of less than 0.05 being
191 considered significant. The correlation between investigated design parameters was determined using a
192 Spearman's rank correlation test with *p*-value less than 0.05 indicating significance. Error bars in the figures
193 indicate 95% confidence intervals.

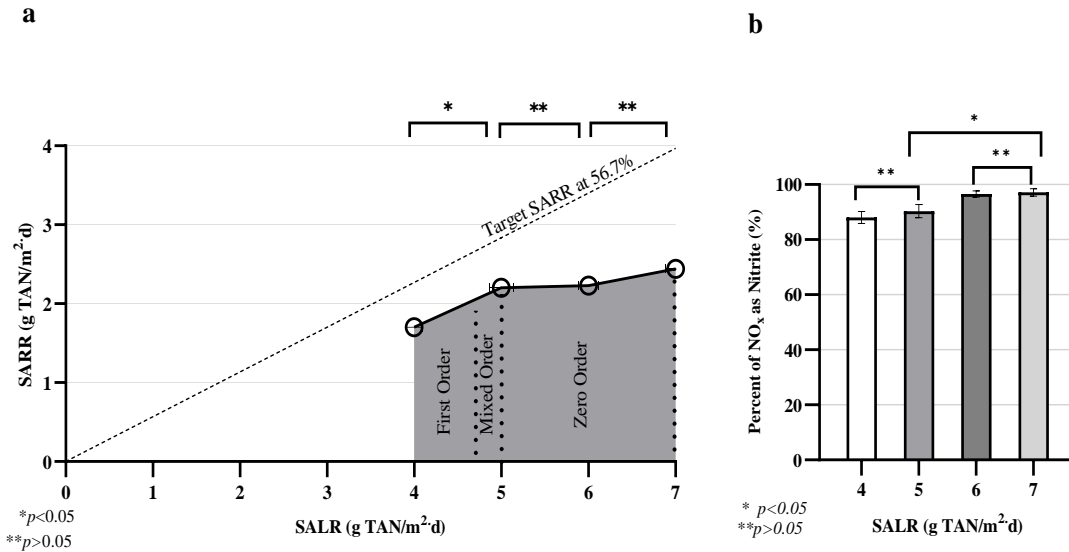
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196 **Results and discussion**

197 **Optimal TAN SALR**

198 The findings from the preliminary study informed the operation of the reactor PN₁ at a consistent HRT of
199 2.00 ± 0.31 h, airflow rate of 1.50 ± 0.07 L/min, DO concentration of 6.90 ± 0.13 mg O₂/L, pH of $7.72 \pm$
200 0.11 and temperature of 20.2 ± 0.2 °C; to identify the TAN SALR 4, 5, 6 and 7 g TAN/ m²-d that achieve
201 optimal PN performance in the mainstream elevated loaded PN MBBR system (Fig. 1). The evaluated TAN
202 SALR 4, 5, and 6 g TAN/m²-d applied in this study and their respective TAN SARR demonstrate a first-
203 order reaction with respect to the bulk liquid TAN concentration (linear relation between TAN SALR values
204 of 4 and 5 g TAN/m²-d and TAN SARR of 1.71 ± 0.07 and 2.21 ± 0.06 g TAN/m²-d) that transitions to a
205 mixed-order reaction (transition between first-order and zero-order reaction at an TAN SALR of 5 g
206 TAN/m²-d and TAN SARR 2.21 ± 0.06 g TAN/m²-d) to a zero-order reaction (linear slope of
207 approximately zero-order, between TAN SALR of 5 to 7 g TAN/m²-d and TAN SARR 2.21 ± 0.06 to 2.44
208 ± 0.23 g TAN/m²-d) (Fig. 1a). The TAN SARR, 1.71 ± 0.07 g TAN/m²-d of the system loaded at TAN
209 SALR of 4 g TAN/m²-d is statistically significantly lower than the TAN SARR of 2.21 ± 0.06 g TAN/m²-d
210 measured at a TAN SALR of 5 g TAN/m²-d. This lower TAN SARR at TAN SALR of 4 g TAN/m²-d,
211 indicates that the kinetics were likely operated at first order with respect to the bulk liquid TAN
212 concentration, as the system is operating at TAN substrate concentration mass transfer rate limited
213 condition. Meanwhile, the values of TAN SARRs, of 2.21 ± 0.06 , 2.23 ± 0.08 and 2.44 ± 0.23 g TAN/m²-d
214 measured at TAN SALRs of 5, 6 and 7 g TAN/m²-d respectively, shows no statistically significant
215 difference. The lack of distinction between the kinetics at these varying TAN SALRs of 5, 6 and 7 g
216 TAN/m²-d indicates that the reactions are zero-order, as the reaction rate no longer increases in relation to
217 TAN SALR values. Hence, the systems transition from TAN substrate concentration mass transfer rate
218 limited while exhibiting first order reaction relation to a DO concentration mass transfer rate limited zero
219 order reaction as TAN SARR becomes independent of TAN SALR and hence TAN concentration [37].



220

221 **Fig.1** PN MBBR performance: **a** TAN SARR across TAN SALR, with 56.7% removal (equal to metabolic
 222 $\text{NH}_4^+/\text{NO}_2^-$ ratio) represented with a diagonal dashed line (average \pm 95% confidence interval) and
 223 estimated kinetics indicated with the dark grey shaded area and vertical dotted lines; **b** Percent NO_x as
 224 nitrite across TAN SALR (average \pm 95% confidence interval)

225 The dashed line in Fig. 1a indicates 56.7% TAN oxidation, which approximates the ideal TAN
 226 oxidation efficiency required for anammox process based on the theoretical $\text{NH}_4^+:\text{NO}_2^-$ stoichiometric ratio
 227 of 1:1.32 [38]. An increase in TAN oxidation efficiency from 32.5 ± 0.9 to $45.7 \pm 0.6\%$ is shown between
 228 the TAN SALRs of 4 and 5 g TAN/m²·d. While the TAN oxidation efficiency did not statistically differ
 229 between TAN SALRs of 6 and 7 g TAN/m²·d; between the TAN SALRs of 5 and 7 g TAN/m²·d, the TAN
 230 oxidation efficiency decreases from 45.7 ± 0.6 to $33.7 \pm 0.2\%$. The trend of elevated loading rate resulting
 231 in the reduction of TAN oxidation efficiency as the kinetics transitions from first order to mixed order and
 232 zero-order with respect to bulk TAN concentration is expected in a biofilm technology [39]. The observed
 233 trend in TAN oxidation efficiency with elevated loading rate, although identical to previous studies by
 234 Schopf et al. [34], at similar elevated TAN SALR. The TAN oxidation efficiency is not comparable to the
 235 values Schopf et al. [34] reported, as the operation conditions, such as the influent TAN concentration and
 236 airflow rate, were different. Furthermore, the reduction of TAN oxidation efficiency with increasing TAN

237 SALRs of 5 to 7 g TAN/m²·d is possibly an indication that the system remained DO concentration mass
238 transfer limited while performing stable PN as the TAN SALR increases above 5 g TAN/m²·d.

239 The percent NO_x as nitrite did not statistically significantly vary between TAN SALR of 4 and 5 g
240 TAN/m²·d with average values of 88.1 ± 2.1 and 90.3 ± 2.4%, respectively (Fig. 1b). Comparing TAN
241 SALR of 5 to 7 g TAN/m²·d, the percent NO_x as nitrite shows a statistically significant but slight increase
242 (*p*=0.009) to an average value of 94.8 ± 1.4%. Previous studies have inferred that operating at an elevated
243 TAN SALR can potentially suppress the NOB populations or activity due to the preferential uptake of
244 oxygen by the AOB populations, resulting in high nitrite accumulation in the effluent [40]. Moreover, the
245 strong positive correlation (*R_s*=0.8621) between the elevated TAN SALR and percent NO_x as nitrite in this
246 study is probably an indication that elevated TAN SALR can be an effective and efficient design strategy
247 for achieving PN in an MBBR system under mainstream municipal conditions. Although under sidestream
248 conditions, elevated TAN SALR as a PN design strategy was reported ineffective at maintaining adequate
249 NOB populations and/or activity suppression [41]. Further investigation of the microbial communities
250 structure in the biofilm across the elevated TAN SALRs under the conventional TAN concentration is
251 required to identify the mechanism of PN and to identify whether the high percent NO_x as nitrite measured
252 occurs due to NOB activity suppression and/or NOB community suppression in the microbiome.

253 Overall assessment of the elevated loaded PN MBBR system shows that the design TAN SALR of
254 5 g TAN/m²·d demonstrates stable performance with a TAN SARR of 2.21 ± 0.06 g TAN/m²·d and percent
255 NO_x as nitrite of 90.3 ± 2.4%. The performance of the elevated loaded mainstream PN MBBR system is
256 comparable to those reported in previous, less stable or unstable mainstream PN MBBR systems that
257 required elevated operation intensity to maintain PN performance [28–30, 42]. PN was achieved in these
258 studies with a combination of DO/TAN ratio control and FA inhibition [28, 30] and a combination of
259 alternate feeding between mainstream and sidestream with limited biofilm thickness [29], control strategies
260 of which are operationally intensive. Whereas elevated TAN SALR, a simple and passive design strategy,
261 used in this study, has been herein shown to achieve robust and stable PN performance without operational

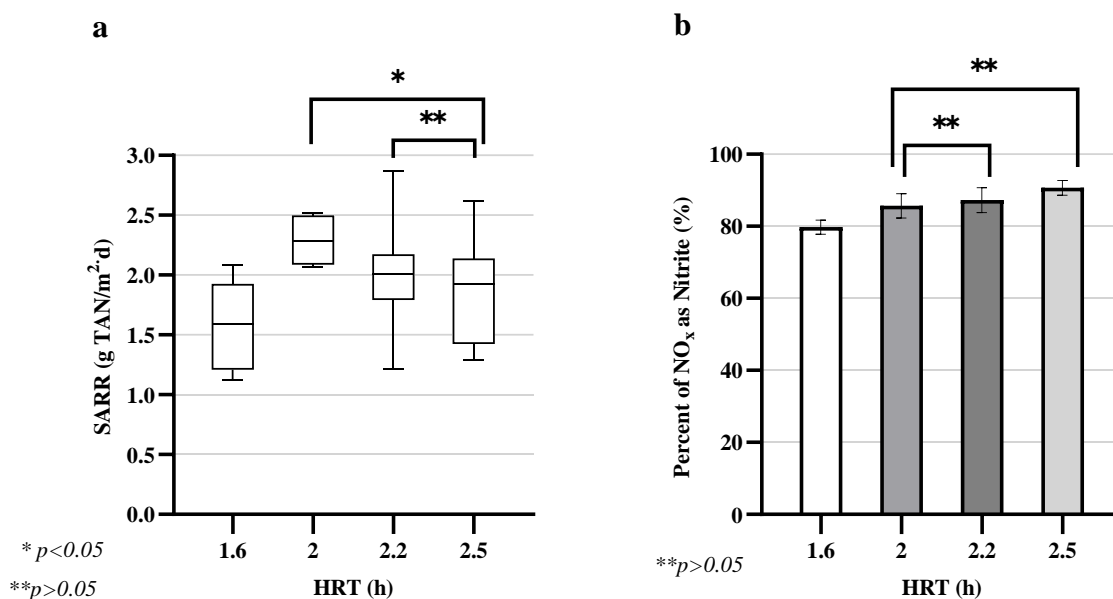
262 intervention. This is possible by designing the system as an elevated TAN SALR, hence likely providing
263 multiple morphological benefits to the biofilms that impact the embedded AOB and NOB communities, as
264 shown in Schopf et al.[34, 43]. Ultimately the elevated loading design strategy results in a stable
265 performance of the mainstream PN system. Therefore, it is believed that elevated TAN SALR is a promising
266 design approach to provide high and stable effluent nitrite for the subsequent anammox treatment under
267 mainstream municipal conditions.

268 **Optimal HRT**

269 The PN MBBR, PN₂ was operated at distinct HRTs of 1.6, 2, 2.2, and 2.5h, at now identified optimal
270 average TAN SALR of 5.22 ± 0.93 g TAN/m²-d, temperature maintained at $19.5 \pm 0.2^\circ\text{C}$, airflow rate at
271 1.50 ± 0.14 L/min, DO at 7 ± 0.12 mg O₂/L, and pH 7.81 ± 0.24 to verify optimal HRT that maintains
272 optimum TAN SARR and percent NO_x as nitrite (Fig. 2). An HRT of 1.6h shows the statistically lowest
273 TAN SARR of 1.57 ± 0.11 g TAN/m²-d and TAN oxidation efficiency of $27.5 \pm 0.1\%$ compared to other
274 HRTs of 2, 2.2, and 2.5h investigated in this study (Fig. 2a). The low TAN SARR and TAN oxidation
275 efficiency are likely due to the decrease in AOB populations and/or activity at this short HRT of 1.6h,
276 specifically compared to the typical HRTs of 4h [34] and 12h [28] that have been reported in PN MBBR
277 systems. Another possible contributing factor to this could be that the oxygen transfer efficiency into
278 the biofilm has been lowered under an elevated TAN SALR of 5.26 ± 0.4 g TAN/m²-d at short HRT of
279 1.6h, inhibiting effective oxygen utilization by the AOB populations [20, 44].

280 On the other hand, with the increase in HRT from 1.6 to 2h, the TAN SARR and TAN oxidation
281 efficiency statistically significantly increases to 2.39 ± 0.05 g TAN/m²-d and $45.1 \pm 0.5\%$. Meanwhile,
282 a further shift in HRT to 2.2 and 2.5h shows unstable performance, which is indicated by the large
283 variations in TAN SARR (Fig. 2a) and TAN oxidation efficiency measurements of $41.4 \pm 6.1\%$ and
284 $40.2 \pm 7.4\%$. Comparing the TAN SARR and TAN oxidation efficiency measured values at all
285 investigated HRTs, the HRT of 2h, is observed to be optimal and likely supports a high, stable AOB
286 population or activity in the PN MBBR system [19]. Moreover, in a biofilm-based system such as the

287 MBBR technology, a relatively short HRT of 2h is understood to have a lesser impact on active retained
 288 AOB biomass in biofilm systems compared to a suspended growth system, which likely explains the
 289 stable performance of the PN MBBR system at a short HRT of 2h [45–47]. In addition, it has been
 290 previously suggested that maintaining an appropriate HRT intensifies the microbial interactions within
 291 the biofilms [19]. An example includes the competition between AOB and NOB for available shared
 292 electron acceptors (DO), particularly under DO limiting conditions achieved through operating at an
 293 elevated TAN SALR of 5.01 ± 0.22 g TAN/m²·d. Therefore, at an HRT of 2h, AOB possibly has a higher
 294 competitive advantage for DO than NOB, which causes the DO to be preferentially utilized for TAN
 295 oxidation in the PN reactor [48–51].



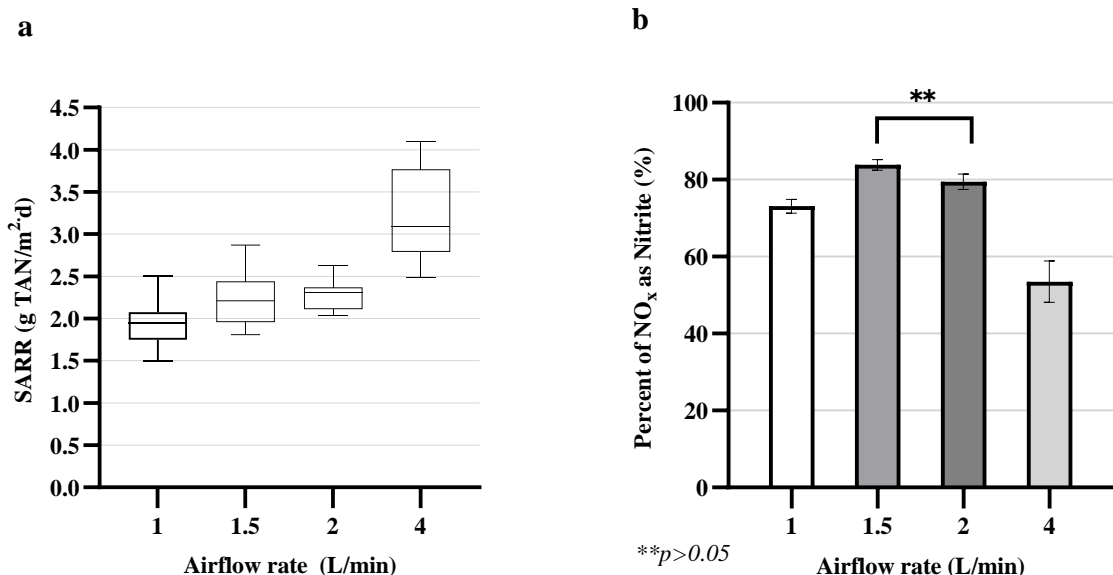
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 297 **Fig. 2** PN MBBR performance: **a** SARR across HRTs, **b** Percent NO_x as nitrite across HRTs, average ±
 298 95% confidence interval

299 With an increase in HRT from 1.6 to 2h, the percent NO_x as nitrite demonstrates a statistically
 300 significant but slight increase ($p = 0.03$) from 79.8 ± 1.8 to $85.7 \pm 3.0\%$ (Fig. 2b). At HRTs of 2, 2.2
 301 and 2.5h, percent NO_x as nitrite did not statistical significantly ($p > 0.05$) vary from each other and

302 demonstrates an average percent NO_x as nitrite of $86.6 \pm 1.8\%$. The statistical similarity and moderate
303 correlation ($R_s = 0.4632$, $p = 0.08$) between increasing HRT and percent NO_x as nitrite may indicate that
304 operating the MBBR system beyond HRT of 2h does not likely support increased NOB populations or
305 activity suppression [32]; or the PN MBBR system has reached its limit of NOB suppression achieving an
306 average percent NO_x as nitrite of $88.4 \pm 1.3\%$. In addition, there is the possibility that a longer HRT could
307 promote faster oxidation of nitrite to nitrate due to increased oxygen transfer resulting from the system
308 operating under reduced TAN SALR, causing deeper oxygen penetration into the biofilm. Finally, it is
309 important to note that a short HRT of 2h is beneficial with respect to the sizing of the system, and hence
310 the capital cost and energy savings due to the aeration of a smaller reactor and an overall smaller land
311 footprint [46]. Therefore, the stable TAN SARR of 2.39 ± 0.05 g TAN/m²d and high percent NO_x as nitrite
312 of $85.7 \pm 3.0\%$ at an HRT of 2h shows that a PN MBBR system can be operated within a small tank volume
313 to achieve stable PN performance.

314 **Optimal airflow rate**

315 The PN MBBR reactor PN₃ based on the optimal isolated TAN SALR and HRT, was operated at distinct
316 varying airflow rates of 1, 1.5, 2, and 4 L/min, measured TAN SALR at 5.21 ± 1.21 g TAN/m²d, HRT
317 2.02 ± 0.23 h, temperature $19.8 \pm 0.1^\circ\text{C}$, and pH 7.81 ± 0.12 to validate the optimum airflow rate of the
318 mainstream elevated loaded PN MBBR system (Fig. 3). As the airflow rate increases from 1 to 1.5 and to
319 2 L/min, the average TAN SARR & TAN oxidation efficiency were 1.95 ± 0.21 g TAN/m²d & $37.4 \pm$
320 0.2% , 2.32 ± 0.06 g TAN/m²d & $43.6 \pm 0.6\%$, and 2.18 ± 0.11 g TAN/m²d & $40.2 \pm 0.2\%$, respectively
321 (Fig. 3a). As the steady incremental airflow rate of 0.5 L/min did not show an observable statistically
322 significant difference, the airflow rate was increased further to 4 L/min. With the change in airflow rate
323 from 2 to 4 L/min, the TAN SARR significantly increases to 3.19 ± 0.17 g TAN/m²d, corresponding to a
324 TAN oxidation efficiency of $63.8 \pm 0.2\%$. Furthermore, the increase in airflow rate strongly correlates to
325 an increase in TAN SARR and TAN oxidation efficiency ($R_s=0.9532$), highlighting the sensitivity of
326 nitrifying communities to the change in DO concentrations of the bulk liquid [52, 53].



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330 **Fig. 3** PN MBBR performance: **a** SARR across airflow rates, **b** percent NO_x as nitrite across airflow rates,
 331 average \pm 95% confidence interval

332 The percent NO_x as nitrite shows a statistically significant increase from 73.1 ± 1.3 to $84.8 \pm 1.4\%$,
 333 with a change in airflow rate from 1 to 1.5 L/min. However, as the airflow rate increases from 1.5 to 2 and
 334 4 L/min, the percent NO_x as nitrite decreases from 84.8 ± 1.4 to 79.5 ± 1.9 and $53.5 \pm 5.0\%$ (Fig. 3b). On
 335 the other hand, the bulk DO concentration in the reactor across the airflow rates of 1.5, 2 and 4 L/min did
 336 not statistically differ from each other, and demonstrates an average DO concentration of 6.90 ± 0.14 mg
 337 O₂/L. It is expected that with the increase in airflow rate above 1.5 L/min, the system is gradually
 338 transitioning from PN to complete nitrification. Moreover, with an increased airflow rate, the mass transfer
 339 of oxygen from the bulk solution to the biofilm surface improves, subsequently promoting deeper DO
 340 penetration through the biofilm to embedded biomass [54, 55]. Therefore, it is possible that the microbial
 341 community has shifted, and a significant quantity of NOB cells has accumulated in the system with the shift
 342 in airflow rate from 2 to 4 L/min, initiating greater oxidation of nitrite to nitrate ($-49.5 \pm 1.4\%$).

343 Generally, it is believed that NOB populations are more sensitive to DO than AOB as they have a
344 higher oxygen half-saturation coefficient (K_o) than AOB [56]. Hence, high DO concentrations or oxygen-
345 enriched conditions can provide NOB with a competitive advantage over AOB and possibly promote their
346 proliferation or activity in the system. While Chen et al. [19], attributed unchanged bulk DO concentration
347 with increased airflow rate to likely increase in utilization by AOB populations, there was still a possible
348 NOB role, as *Nitrospira* genera were detected in the reactors with an approximately relative abundance of
349 1.9% [32]. Therefore, although the bulk liquid DO concentration remained unchanged in this study, the
350 increase in oxygen supply with an increased airflow rate greater than 1.5 L/min possibly results in a greater
351 oxygen uptake rate of the reactor, thus, accelerating the activity and/or population of NOB.

352 This study hence identifies the optimal design TAN SALR, HRT, and airflow rates of 5 g
353 TAN/m²-d, 2h, and 1.5 L/min, respectively, for the mainstream elevated loaded PN MBBR system. The
354 overall performance of the optimized low-operational intensive PN MBBR system operated at a
355 temperature of $19.8 \pm 0.3^\circ\text{C}$, DO of 6.96 ± 0.42 mg O₂/L, and pH of 7.68 ± 0.16 are shown in Table 2. This
356 study shows that stable PN is feasible using an elevated TAN SALR as a design strategy under mainstream
357 conditions. Elevated TAN SALR as a passive and simple design strategy provides a stable PN system with
358 no additional operational control measures. Successful implementation of elevated TAN SALR, a design
359 strategy could progress current efforts to identify low operational intensity and effective PN control
360 strategies at mainstream municipal wastewaters where NOB populations and/or activity suppression
361 have been reported with multiple and complex control strategies resulting in high operational intensive
362 systems [57]. Therefore, this result provides insight into the design of a promising robust, reliable, and low
363 operational intensity PN MBBR system for treatment at mainstream municipal wastewaters.

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367 Table 1 Performance of the mainstream elevated loaded PN MBBR system (average \pm 95% confidence
 368 interval)

	Influent	Effluent
TAN concentration (mg TAN/L)	32.5 \pm 2.21	18.1 \pm 0.28
Nitrite concentration (mg NO ₂ ⁻ -N/L)	0.23 \pm 0.12	10.9 \pm 0.34
Nitrate concentration (mg NO ₃ ⁻ -N /L)	B/LOQ	1.41 \pm 0.42
COD (mg/L)	27.6 \pm 1.80	18.7 \pm 0.81
Alkalinity (mg/L CaCO ₃)	311.3 \pm 13.8	213.5 \pm 7.53

369 *B/LOQ*-Below the limit of quantification

370 Conclusion

371 This study identifies optimal TAN SALR, HRT, and airflow rates that achieves optimum TAN
 372 removal kinetics and percent NO_x as nitrite for stable PN performance of the mainstream elevated loaded
 373 PN MBBR system. The increase in TAN SALR significantly affects the TAN SARR and percent NO_x as
 374 nitrite of the mainstream elevated loaded PN MBBR system. The optimal TAN SALR of 5 g TAN/m²-d
 375 results in a TAN SARR of 2.21 \pm 0.06 g TAN/m²-d and percent NO_x as nitrite of 90.3 \pm 2.3%. The change
 376 in HRT from 1.6 to 2h is shown to affect SARR and percent NO_x as nitrite significantly. At the same time,
 377 a further increase in HRT from 2.2 to 2.5h demonstrated an unstable TAN SARR with no significant
 378 observable change in percent NO_x as nitrite of the elevated loaded PN MBBR system. The optimal and
 379 short HRT of 2h shows a stable PN performance with an average TAN SARR of 2.39 \pm 0.05 g TAN/m²-d
 380 and a percent of NO_x as nitrite of 85.7 \pm 3.0%. With an increase in airflow rate from 1 to 4 L/min, the TAN
 381 SARR increases from 1.95 \pm 0.21 to 3.19 \pm 0.17 g TAN/m²-d while the percent of NO_x as nitrite decreases
 382 from 84.8 \pm 1.4 to 53.5 \pm 5.0%, as the systems gradually transitions from PN to complete nitrification. The
 383 MBBR system demonstrates stable PN at an airflow rate of 1.5 L/min with TAN SARR of 2.30 \pm 0.34
 384 g TAN/m²-d and a percent of NO_x as nitrite of 84.8 \pm 1.2%. The optimal isolated design parameters, TAN
 385 SALR of 5 g TAN/m²-d, HRT 2h and airflow rates of 1.5 L/min demonstrate a stable PN performance
 386 with TAN SARR of 2.30 \pm 0.34 g TAN/m²-d, and a percent of NO_x as nitrite of 84.8 \pm 1.2%. The results
 387 herein present the optimal design parameters of the mainstream elevated loaded PN MBBR system. The
 388 study provides a possible direct design pathway for implementing a low operational intensity PN control

389 strategy that would provide stable effluent quality, small footprint, robust and high rate PN at mainstream
390 municipal wastewaters.

391 **Conflict of interest**

392 The authors declare that they have no conflicts of interest.

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